

JOINTMASTER

Medium & High Voltage (12 - 36kV)

XLPE Cable Joints

The **JOINTMASTER - elcon** joint, has been designed to encompass easy installation, requiring minimal skills, by utilising lead edge dual extrusion thick wall heat shrink technology.

Joints are available for 12 - 36kV, 3 core and single core XLPE cables as well as 12 - .

36kV transition jointing of PILC and XLPE 3 core and single core cables.

All **JOINTMASTER** XLPE and PILC cable joints have been independently tested by recognized test authorities and found to meet and exceed the requirements of VDE 0278, CENELEC HD629.1 S1 and IEC 60502. Parts 1-4

Test requirements for PILC and XLPE cable joints - In accordance with CENELEC HD629.1 S1

TEST no	REQUIREMENT	12kV	24kV	36kV
1	(a) Rated withstand voltage AC - Dry (b) Rated withstand voltage AC - Dry (c) Rated withstand voltage AC - Wet	28,5kV - 5 min 16kV - 15 min 25,5kV - 1 min	57kV - 5 min 32kV - 15 min 51kV - 1 min	85,5kV - 5 min 47,5kV - 15 min 76kV - 1 min
2	D.C. Voltage withstand - Dry	38kV - 15 min	76kV - 15min	114kV - 15 min
3	Rated impulse Voltage 10 pos & 10 neg	95kV	125kV	195kV
4	Partial discharge (N/A to PILC)	<5pC @ 12kV	<5pC @ 12kV	<5pC @ 12kV
5	Load cycling @ max cable temp (a) In air 3 cycles (b) In air 123 cycles (c) In air 113 cycles (d) In air 60 cycles (e) In 1 mtr Water 63 cycles (f) Immersion in water 10 cycles	16kV	32kV	47,5kV
6	Humidity test (a) 300hr @spray rate 0.3dm ³ /m ³ Salt Fog test (b) 1000hr @spray rate 0.3dm ³ /m ³	8kV	16kV	24kV
7	Impact test @ ambient temp	> 1000 M ohm	> 1000 M ohm	> 1000 M ohm
8	Impact test @ low temp -20°C for 2hr	> 1000 M ohm	> 1000 M ohm	> 1000 M ohm

Test Sequence:	Test Number
Indoor Terminations	2, 1(a), 4, 3, 5(a), 4, 5(b), 4, 3, 1(b), 6(a)
Outdoor Terminations	2, 1(a), 1(c), 4, 3, 5(a), 4, 5(c), 5(f), 4, 3, 1(b), 6(b)
Joints	2, 1(a), 4, 7, 3, 5(a), 4, 5(d), 5(e), 4, 3, 1(b), 8

Setting the Standards in Cable Jointing